

## Product Data Sheet

### UTTAP™ – SF 600

Polyether Sulfone Resin – Medium Viscosity, un-reinforced standard grade for easy injection molding.

Properties*	Standard	Unit	Typical Value
<b>Physical</b>			
Specific Gravity	D 792		1.37
Water Absorption, 24 hours	D 570	%	-
<b>Mechanical</b>			
Tensile Stress @ yld, 50 mm/min	D 638	MPa.	88
Tensile Strain @ brk, 50 mm/min	D 638	%	6.0
Tensile Modulus, 50 mm/min	D 638	MPa.	2600
Flexural Stress @ yld, 1.3 mm/min, 50 mm span	D 790	MPa.	130
Flexural Modulus, 1.3 mm/min, 50 mm span	D 790	MPa.	2800
Izod Impact, notched @ 23°C	D 256	J/m	85
<b>Thermal</b>			
HDT @ 264 psi, 3.2 mm, unannealed	D 648	°C	> 195
Glass Transition Temperature	D 3482	°C	225

\*All properties are measured after 48 hours of conditioning at 23°C and 50% relative humidity. All samples are prepared according to ASTM standards. Variations within normal tolerances are possible for various types of colors and functional properties like UV resistance.

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